Machine Name : Zinc alloy die casting machine

Brand : Ling Zhao

Machine Model : GXMG-150

Stock No. : 90373

Ex-factory Date :

Main Technical Parameters:

Die locking force:1500 KN

Space between tie bars:460×460 mm

Die stroke:380mm

Die height: 220~500 mm

Injection force:94 KN

Injection stroke:200 mm

Injection position:0/-100 mm

Ejection force:87 KN

Ejector stroke: 90 KN

Nozzle touch force:72 KN

Nozzle touch stroke:300 mm

Injection plunger diameter:60/65 mm

Casting pressure:33/29MPa

Casting area (efficiency 100%):454/526 cm^2

Maximum shot weight (efficiency 75%): 0.76/0.90 kg

Dry cycle time: 4 sec

Working pressure:10.5 MPa

Oil tank capacity:350 L

Melting pot capacity:250 kg

Electric motor capacity: 18.5 KW

Power supply capacity:30 KVA

Output of electric furnace:57.4 KW

Machine weight: 8.5 ton

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