

Machine Name : Automatic Lathe

Brand : Tsugami

Machine Model : BO-265-II

Stock No. : 20187

Ex-factory Date : 2019



Main Technical Parameters:

Spindle speed: 10000rpm

Tool magazine: 21

Fast moving rate: 32m/min

A complete set of tools

4 live tools, one of them with rotary guide sleeve, one of them without guide sleeve

High pressure pump

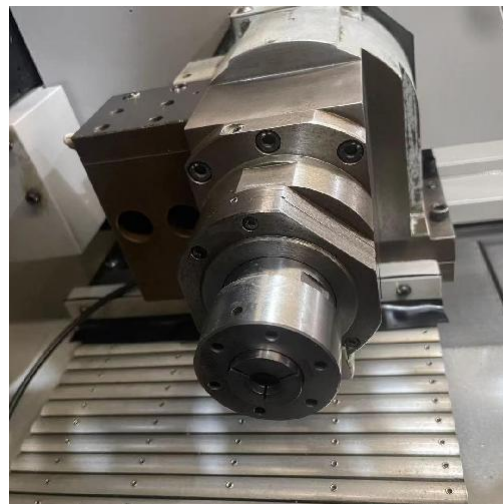
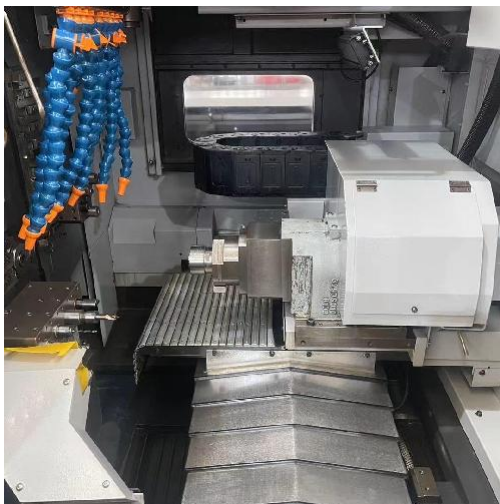
Back-spindle

Bar feeder

Oil mist separator

Fanuc Oi-TD CNC System





机床参数	B0265-II	B0266-II
主轴最大钻孔直径	φ12mm	
主轴最大螺紋孔径	M10	
背轴最大夹持直径	φ26	
背轴最大钻孔直径	φ10	
背轴最大螺紋孔径	M10	
横向动力头最大钻孔直径	φ10(T01-T03), φ12(T04)	
横向动力头最大螺紋孔径	M6x1 (T01~T03), M8 x 1.25(T04)	
动力头最大切削刀径	φ45	
最大加工直径	φ26mm	
主轴转速	200~10,000min ⁻¹	200~10,000min ⁻¹
背轴转速	200~10,000min ⁻¹	200~10,000min ⁻¹
刀具数量	21/39	31/43
快速移动	32m/min(X1,Y1,Y2 : 24m/min)	32m/min(X1,Y1,Y2 : 24m/min)
控制结数 (直线轴)	5	6
主轴电机功率	3.7/5.5KW	3.7/5.5KW
刀具尺寸	16mm×16mm×100mm	
旋转导轨转速	200-10000min ⁻¹ 电导套	