

Machine Name : CNC gear grinding machine

Brand : Mitsubishi

Machine Model : ZE15A

Stock No. : 81851

Ex-factory Date : 2010



Main Technical Parameters:

Maximum working diameter: 150mm

Machining modulus: 1 ~ 4mm

Grinding wheel size: 300*125*150mm

Rotation angle of grinding wheel head: 45°

Wheel travel: 200mm

Grinding wheel speed: 4500rpm

Axial feed: 250mm

Distance between grinding wheel center and worktable surface: 190 ~ 440mm

Worktable diameter: 150mm

Maximum rotating speed: 1500rpm

Worktable driving type: linear drive

Radial fast feed rate: 10000mm/min

Number of workpiece teeth: 5 ~ 1000

Main motor (continuous rating) : 17KW

Machine size: 3860*4500*2720mm

Total electricity consumption: 120KVA

Machine weight: 11T





MITSUBISHI NC GEAR GRINDING MACHINE	
定格電圧	220/200V
無負荷回転速度(といし軸)	4000min ⁻¹
といし径	300mm
使用できる研削といしの	
最高使用周速	63m/s
最大直径	300mm
厚さ	125mm
穴径	150mm
といしの回転方向	(といし取付側よりみて)右
最大加工径	D = 150mm
最大加工モジュール	4

