Machine Name : Turn-milling combination

Brand : Mazak

Machine Model : INTEGREX 400-IV

Stock No. : 70794

Ex-factory Date : 2018

Main Technical Parameters:

Maximum machining diameter: 760mm

Maximum machining length: 1524 mm

Upper turret (X/Y/Z) : 630/230/1585 mm

B/C axis: 225°/ 360 °

Lower turret (X2/Z2) : 230 / 1530 mm

Spindle chuck size: 12"

Maximum spindle speed: 3300min-1

Minmum indexing angle: 0.0001°

Second spindle chuck size: 10"

Maximum second spindle speed: 4000min-1

Maximum milling spindle speed: 12000min-1

X/X2/Z/Z2 axis fast feed rate: 38000 mm/min

Y axis fast feed rate: 26000 mm/min

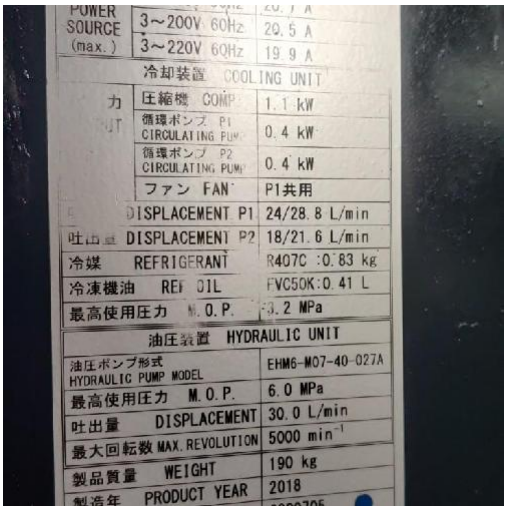
C axis fast feed rate: 555min-1

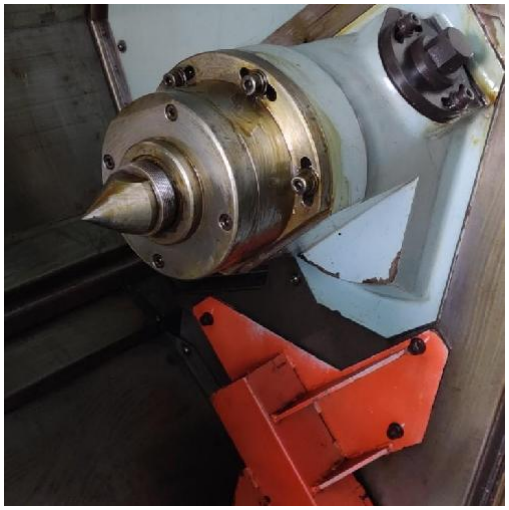
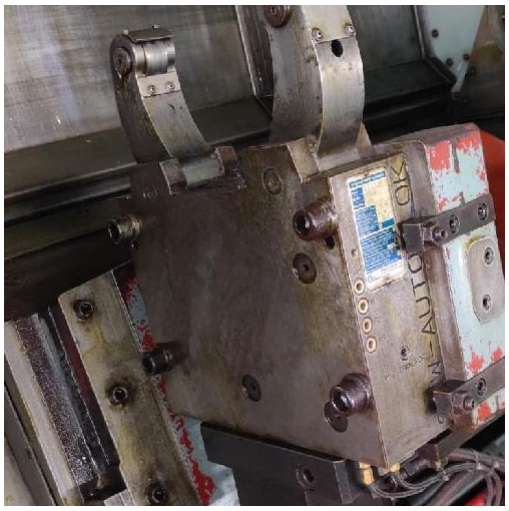
Upper turret tool magazine capacity: 20 (standard)

Lower turret tool magazine capacity: 9

Tool changing time: 1.3 s (tool to tool)

PamtonSchnell





PamtonSchnell