

Machine Name : Centerless mill

Brand : JAINNHER

Machine Model : JHC-18SF

Stock No. : 80686

Ex-factory Date : 2017



Main Technical Parameters:

Standard worktable workpiece diameter: 1-35mm

Special worktable workpiece diameter: 40-60mm

Grinding wheel size (external diameter*width *internal diameter)
:305*150*120mm

Adjusting wheel size (external diameter*width *internal diameter)
:205*150*90mm

Grinding wheel speed: 1950rpm

Adjusting wheel speed: 0~300rpm

Grinding wheel driving motor: 7.5HP(5.5KW)AC380V/50HZ

Adjusting wheel drive motor: 2.6HP(2KW)AC200V/50HZ

Hydraulic pump drive motor: 1HP(0.75KW)AC380V/50HZ

Cooling pump drive motor: 1/8HP(90W)AC380V/50HZ

Adjusting wheel feed remote control box: 3.5mm/ r, 0.02mm/ scale base

Adjusting wheel fine-adjustment remote control box: 0.1mm/ r, 0.001mm/ scale base

Worktable feed remote control box: 7mm/r, 0.05mm/ scale base

Worktable fine-adjustment remote control box: 0.2mm/r, 0.001mm/ scale base

Dressing feed remote control box: 1.5mm/r, 0.01mm/ scale base

Adjusting wheel tilt angle: +5° ~ 3°

Adjusting wheel rotation angle: ±5°



