

Machine Name : CNC internal grinder

Brand : HOTMAN

Machine Model : FK-150NC

Stock No. : 70445

Ex-factory Date :



Main Technical Parameters:

Grinding internal diameter range Φ 6-150mm

Maximum depth of grinding hole 150mm

Swing diameter over bed 520mm

Internal diameter of waterproof cover 320mm

Maximum travel of worktable 540mm

Spindle rotation speed 0-800rpm/60Hz

Feed rate of headstock slide plate 50mm/min

X-axis feed rate 6mm/min

Minimum movement unit of X-axis 0.001 mm

Minimum movement unit of Z axis 0.001 mm

Headstock rotation adjustment angle 13 deg front and 5 deg back

Grinding wheel motor 2HP, 4P (1 axis)/1HP, 4P (2 axes)

X-axis servo motor 0.6KW (1 axis)/0.9KW (2 axes)

Z-axis servo motor 2.0KW

Floor area 2600Lx1430W

Machine weight 2600KG



