

Machine Name : Wire Cutting

Brand : Sodick

Machine Model : SL400Q

Stock No. : 70424

Ex-factory Date :



Main Technical Parameters:

XYZ travel: 400×300×250mm

Maximum internal dimension of tank (width x depth) 850X756mm

U axis * V axis travel 120 * 120mm

Maximum taper angle $\pm 25^\circ$ (pallet thickness: 100mm)

Maximum workpiece size (width * depth * height) 600 * 470 * 240 mm (flushing cut), 600 * 470 * 230 mm (submerge cut)

Maximum workpiece weight 500kg (flushing cut), 350kg (submerge cut)

Electrode wire diameter $\Phi 0.1 - \Phi 0.3$ mm

Electrode wire tension 3-23N

Electrode wire feeding rate Max 420mm/sec

Machine dimensions (width X depth X height) 2070X2390X2126mm

Machine installation dimensions (width X depth) 3305X3695mm

Machine weight 3350kg



