

Machine Name : Drilling and tapping machine

Brand : FANUC

Machine Model : D14MIA

Stock No. : 70355

Ex-factory Date :



Main Technical Parameters:

X axis: 500mm

Y axis :400mm

Z axis :330mm

Distance from the worktable to the spindle nose :150-480mm

Worktable :650x400mm

Worktable load :300kg

T slot :125mmx3

Spindle :100-24,000min-1

Spindle nose :7/24 taper No.30

Fast feed rate :48m/min(XYZ axis)

Cutting feed rate :1-30,000mm/min

Tool magazine :14

Maximum tool diameter :80mm

Maximum tool length:250mm (different specifications exist)

Tool selection method: random nearby

Maximum tool weight: total 33kg

Spindle motor :11.0kw (1min rated) /3.7kw (continuous rated)

Control :FANUC Series 31i-B

Air pressure source :0.35~0.55MPa

Machine height :2,236±10mm

Floor area :1,565 X 2,040mm

Machine weight :2,100kg



