Machine Name : TURN MILL CENTER

Brand : WFL

Machine Model : M120/2000

Stock No. : 4813432

Ex-factory Date : 2009



Main Technical Parameters:

CNC System: Siemens SINUMERIK ONE (control module missing)
Distance Between Centers: 2000 mm
Maximum Swing Over Tool Slide: 1140 mm
Maximum Swing Over Bed: 1220 mm
Maximum Turning Spindle Power (40% Duty Cycle): 103 / 113 kW
Maximum Turning Spindle Torque (40% Duty Cycle): 6400 / 10160 / 8790 / 14000 Nm
Maximum Turning Spindle Torque (100% Duty Cycle): 4600 / 7300 / 7810 / 12400 Nm
Maximum Turning Spindle Speed: 1600 / 1000 rpm
Maximum Milling Spindle Power (100% Duty Cycle): 30 / 45 / 55 kW
Maximum Milling Spindle Torque (100% Duty Cycle): 315 / 500 / 310 / 730 Nm
Maximum Milling Spindle Speed: 6000 / 5000 / 8000 / 3200 rpm
B-Axis Swivel Range: −110° to +90°
Y-Axis Travel (30 kW): 600 mm
Y-Axis Travel (45 kW): 650 mm
Y-Axis Travel (55 kW): 650 mm
X-Axis Travel (30 / 55 kW): 1120 mm
X-Axis Travel (45 kW): 1100 mm
Tailstock Quill Diameter: 180 / 300 mm

PamtonSchnell



