Machine Name : Wire cutting machine

Brand : Sodick

Machine Model : AQ537L

Stock No. : 813727

Ex-factory Date : 2011



Main Technical Parameters:

X/Y/Z Axis Travel: 570 × 370 × 350 mm
U/V Axis Travel: 120 × 120 mm
Maximum Workpiece Dimensions (Jet Flushing): 770 × 520 × 340 mm
Maximum Workpiece Dimensions (Submerged Machining): 770 × 520 × 280 mm
Maximum Workpiece Weight: 1,000 kg
Maximum Machining Taper Angle: ±25° (at 100 mm Workpiece Thickness)
Electrode Wire Diameter: 0.15–0.30 mm
Maximum Wire Feed Speed: 420 mm/s
Maximum Discharge Current: 60 A
Dielectric Fluid Tank Capacity: 800 L
Machine Weight: Approx. 5,200 kg

