Machine Name : Centreless grinding machine

Brand : Koyo

Machine Model : 4515C

Stock No. : 813394

Ex-factory Date : 2013

Main Technical Parameters:

Grinding diameter: φ1–φ60 mm
Infeed grinding length: 150 mm
Grinding wheel dimensions (outer diameter × width × inner diameter): φ455 × 150 × φ228.6 mm
Grinding wheel speed: 1040 min^{-1}
Grinding wheel peripheral speed: 33 m/s
Regulating wheel dimensions (outer diameter × width × inner diameter): φ305 × 150 × φ177.8 mm
Regulating wheel speed: 15–200 min^{-1}
Regulating wheel inclination angle: ±5°

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