

**Machine Name : turret punch press
W/tooling**

Brand : AMADA

Machine Model : ARIES-255NT

Stock No. : 4813135

Ex-factory Date : 2004



Main Technical Parameters:

Punching Capacity: 20 tons

Maximum Machining Size (Single Clamping): 2,540 × 1,250 mm

Machining Accuracy: ±0.1 mm

Maximum Material Weight: 750 kg

Worktable Travel Speed: 42 m/min

Maximum Punching Rate: 350 S.P.M.

Punching Frequency: 180 HPM

Maximum Material Thickness: 4.35 mm

Tool Stations: 30 ST (Two-Track Type)

Tool Change Time: 0.5-2 sec

Maximum Tool Diameter: Ø88.9 mm

Power Supply Capacity: 14 kVA

Machine Structure: Double-C-Frame

Controller: AMADA

Motor Type: DC Servo Motor

