

Machine Name : CNC turning lathe

Brand : KIA

Machine Model : SKT28

Stock No. : 4813234

Ex-factory Date : 2014



Main Technical Parameters:

CNC System: FANUC

Swing diameter over Bed: 590 mm

Maximum machining length: 720 mm

Maximum machining diameter: 410 mm

Spindle chuck size: 254 mm

Bar workpiece diameter: 65 mm

Spindle speed: 3000 rpm

Spindle bearing bore diameter: 120 mm

Spindle nose: ASA/A2-8

Maximum spindle torque: 93.2 kgf·m

Number of tool positions: 10

Tool size: 25 × 50 mm

Tool turret clamping force: 5725 kgf

Rapid traverse rate:

X-axis: 20 m/min

Z-axis: 24 m/min

X × Z-axis travel: 220 × 750 mm

Quill taper: MT5

Quill diameter: 100 mm

Quill travel: 120 mm

Spindle motor: 22/18.5 kW

Tailstock: Not equipped

