

Machine Name : CNC turning lathe

Brand : KIA

Machine Model : SKT28

Stock No. : 813234

Ex-factory Date : 2014



Main Technical Parameters:

CNC System: FANUC
Swing diameter over Bed: 590 mm
Maximum machining length: 720 mm
Maximum machining diameter: 410 mm
Spindle chuck size: 254 mm
Bar workpiece diameter: 65 mm
Spindle speed: 3000 rpm
Spindle bearing bore diameter: 120 mm
Spindle nose: ASA/A2-8
Maximum spindle torque: 93.2 kgf·m
Number of tool positions: 10
Tool size: 25 × 50 mm
Tool turret clamping force: 5725 kgf
Rapid traverse rate:
X-axis: 20 m/min
Z-axis: 24 m/min
X × Z-axis travel: 220 × 750 mm
Quill taper: MT5
Quill diameter: 100 mm
Quill travel: 120 mm
Spindle motor: 22/18.5 kW
Tailstock: Not equipped

