

Machine Name : Surface grinder

Brand : Okamoto

Machine Model : PSG-250B

Stock No. : 813200

Ex-factory Date : 1984



Main Technical Parameters:

Machining range: 2000 × 600 × 500 mm

Worktable longitudinal travel: 2150 mm

Worktable cross travel: 530 mm

Distance from the grinding wheel center to the worktable surface: 850 mm

Worktable size: 2050 × 500 mm

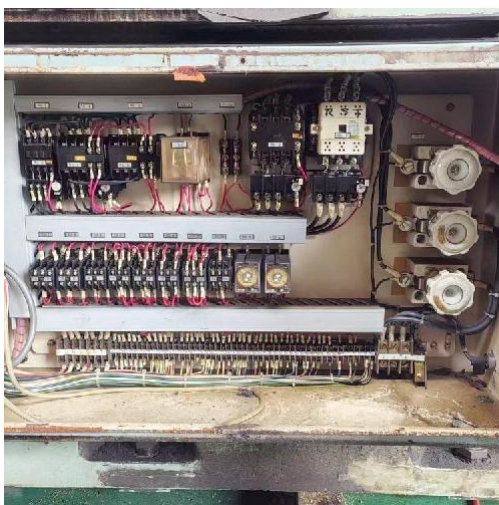
Grinding wheel size: 510 × 50 × 127 mm

Grinding wheel spindle speed: 980 / 1100 rpm

Grinding wheel motor power: 7.5 kW

Weight: Approximately 9,300 kg





SS-125B	P5G-115B	P5E-101B	P5G-015E	P5G-126C	TSF-131B
< 610 × 201	1100 × 602 × 500	1000 × 600 × 510	3050 × 601 × 500	1200 × 500 × 510	1510 × 710 × 510
1330	1653	1150	3150	1300	1610
530	530	510	530	630	730
850	830	810	850	810	810
200 × 500 20 × 3	1153 × 510 23 × 3	1010 × 503 20 × 3	3051 × 510 21 × 3	1200 × 600 20 × 3	1510 × 710 20 × 3
< 510 2連	501 × 503 3連	510 × 510 4連	500 × 500 4連	600 × 610 2連	710 × 730
0 × 50 × 117	左に同じ	左に同じ	左に同じ	左に同じ	左に同じ
mm 501 90 600	左に同じ	左に同じ	左に同じ	左に同じ	左に同じ
~ 25a/min 15/rev	左に同じ	左に同じ	左に同じ	左に同じ	左に同じ
~ 35 ~ 25a/min 5/rev 0.02	左に同じ	左に同じ	左に同じ	左に同じ	左に同じ
12~0.05 1/rev 10/min 1.005	左に同じ	左に同じ	左に同じ	左に同じ	左に同じ
30w 6P 10w 6P 10w 4P	7.5w 6P 5.5w 6P 0.45w 6P	左に同じ	左に同じ	1.30w 6P 2.70w 6P 0.45w 4P	1.30w 6P 3.30w 6P 6.75w 4P
6500 kg	7204 kg	9000 kg	11610 kg	6800 kg	9103 kg