Machine Name : CNC turning lathe

Brand : KIA

Machine Model : SUPER KIA TURN28L

Stock No. : 4812779

Ex-factory Date : 2004



Main Technical Parameters:

CNC System: FANUC Oi-TD
Chuck size: 12 inches
Maximum turning diameter: Ø408.94 mm
Maximum turning length: 1100 mm
Maximum bar capacity: Ø80.01 mm
Maximum swing diameter over bed: Ø589.28 mm
Distance between centers: 1102.36 mm
X-axis travel: 220.98 mm
Z-axis travel: 1099.82 mm
X-axis rapid traverse rate: 787 IPM (approx. 20 m/min)
Z-axis rapid traverse rate: 945 IPM (approx. 24 m/min)
Spindle nose: A2-8
Spindle bore: Ø95 mm
Maximum spindle speed: 3000 rpm
Spindle motor power: 22.37 kW
Turret capacity: 10 stations
Turret indexing time: 0.8 seconds
Tailstock travel: 919.48 mm
Tailstock quill diameter: Ø100.08 mm
Tailstock quill stroke: 119.89 mm
Tailstock taper: MT5
Power supply: AC 220V, Three Phase, 60 Hz
Machine dimensions: 4318 × 1828.8 × 2032 mm
Machine weight: Approx. 7937.86 kg

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