

Machine Name : Centreless grinding machine

Brand : TOPKING

Machine Model : H-4515-3

Stock No. : 812953

Ex-factory Date : 2016



Main Technical Parameters:

CNC System: FANUC

Grindable workpiece diameter range: $\Phi 1-75$ mm

Maximum workpiece length for stop-feed grinding: 150 mm

Minimum CNC-axis feed increment: 0.0005 mm

Grinding wheel dimensions: $\Phi 455 \times 150 \times \Phi 228.6$ mm

Maximum peripheral speed: 45 m/s

Rated speed: 1,900 rpm

Tilting angle: $+5^\circ$ to -3°

Swiveling angle: $\pm 5^\circ$

X-axis minimum infeed: 0.0001 mm

Hydrostatic spindle



