

Machine Name : CNC vertical lathe

Brand : SHODA

Machine Model : 12500

Stock No. : 812895

Ex-factory Date : 1970



Main Technical Parameters:

CNC System: Siemens 802C

Chuck Diameter: 10,000 mm

Maximum Workpiece Weight: 200 tons

Maximum Machining Height: 5,800 mm

X-Axis Travel: 3,370 mm (Right Tool Holder) / 2,550 mm (Left Tool Holder)

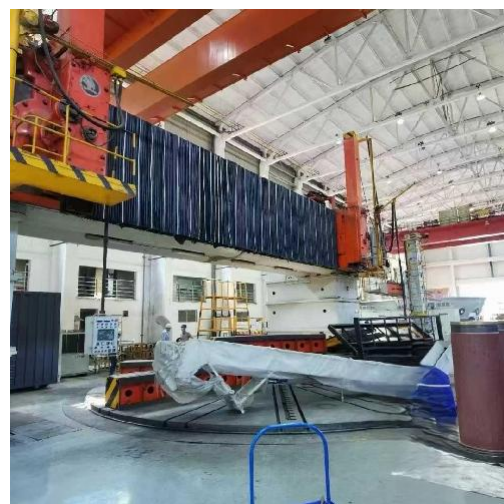
Z-Axis Travel: 3,200 mm

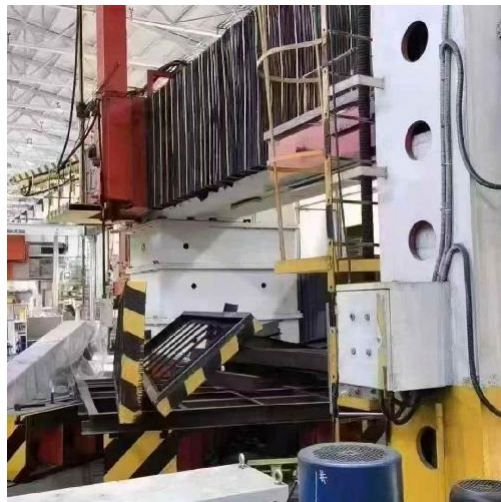
Maximum Turning Diameter: 12,500 mm

Chuck Speed:

Gear I: 0.35–3.5 r/min

Gear II: 1.4–14 r/min





China Dongfang Electrical Machinery Co., Ltd. hereinafter referred to as "Buyer" and Germany GOEDDKE Werkzeugmaschinenhandels GmbH, hereinafter referred to as "Seller" have reached the following technical agreement on purchasing SK125D Double Column Heavy Duty Vertical Lathe.

中国东方电机股份有限公司与德国戈德克机床有限公司就以下所列买方欲购买 SK125D 双柱立式重型车床达成如下技术协议:

Description:	SK125D Double Column Heavy Duty Vertical Lathe
Model:	SKODA
Type:	SK 125 D
Manufacture	1996
Date:	

1. Technical Data:

技术参数:

diameter of the clamping plate:	10000 mm
卡盘直径:	10000 mm
maximum machining diameter:	12500 mm
最大加工直径:	12500 mm
maximum machining height:	5600 mm
最大加工高度:	5600 mm
minimum workpiece weight on rotating table:	200000 kg
卡盘上最大工件重量:	200000 kg
maximum torque on the rotating table:	50000 kgm
卡盘最大扭矩:	50000 kgm
Stroke of right support ram:	3370 mm
右刀架导轨行程:	3370 mm
Stroke of left support ram:	2550 mm
左刀架导轨行程:	2550 mm
max. profile of cutting tool shank:	90 x 90 mm
车刀及所装刀尺寸:	90 x 90 mm

rotation of the clamping plate continuously changeable in two lines