Machine Name : Wire cutting machine

Brand : Mitsubishi

Machine Model : NA1200P

Stock No. : 4812186

Ex-factory Date : 2012

Main Technical Parameters:

Three-axis travel: 400 × 300 × 220 mm
U × V axis travel: ±60 mm (taper ±15°)
Maximum workpiece size: 810 × 700 × 215 mm
Maximum workpiece load: 500 kg
Electrode wire diameter: φ0.05 - 0.3 mm
Commonly used electrode wire: φ0.2 mm brass wire
Positioning accuracy: ±1 μm
Machining accuracy: ±2 μm
Roundness: ≤2 μm
Optimal surface roughness: Ra 0.04 μm
Drive mode: Optical fiber communication + tubular direct drive (OptoDrive)
Driver response time: 12 ns
Power supply (rough machining): Standard Digital-AEⅡ
Power supply (finish machining): Standard Digital-FS

PamtonSchnell