

Machine Name : Gantry Machining Center

Brand : WELE

Machine Model : RB-212

Stock No. : 812637

Ex-factory Date : 2011



Main Technical Parameters:

CNC System: FANUC 18i-MB

Three-axis travel (X/Y/Z): 2100 × 1200 × 800 mm

Worktable size: 2000 × 1100 mm

Gantry width: 1300 mm

Gantry height: 1140 mm

Spindle taper: BT50

Spindle type: Gear-driven spindle

Spindle speed: 6000 rpm, oil-cooler

Tools magazine capacity: 32, Chain-type

Linear scales: Y- and Z-axes

Configuration:

- Spindle oil chiller
- Through-spindle coolant (TSC)
- Y- and Z-axis linear scales
- Hinge-type chip conveyor

With center flushing

Total Machined Parts Count: 5271 pcs

Used Parts Count: 0 pcs

Machined Parts Count: 2491 pcs

Power-on Time: 22041 H 39 M

Operating Time: 13524 H 55 M 41 S

Cutting Time: 12437 H 11 M 19 S

General Accumulated Time: 0 H 0 M 0 S

Cycle Time: 0 H 0 M 0 S



