

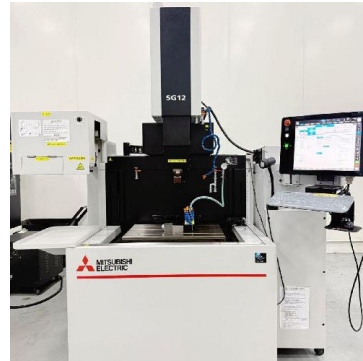
Machine Name : Spark eroder

Brand : Mitsubishi

Machine Model : SG12M

Stock No. : 812481

Ex-factory Date : 2023



Main Technical Parameters:

Three-axis travel (X × Y × Z): 400 × 300 × 300 mm

Distance from worktable to electrode mounting surface: 200-500 / 300-600 mm

Max electrode weight: 50 kg

Max workpiece weight: 1000 kg

Working tank type: Automatic lifting / hinged door opening

Internal tank dimensions: 950 × 700 × 450 / 1050 × 700 × 450 mm

Dielectric fluid level adjustment range: 60-400 / 210-400 mm

Worktable size: 700 × 500 mm

Table height from floor: 900 mm

T-slot: 3 slots, 12-160 mm pitch

Max workpiece dimensions: 900 × 650 × 350 mm

Dielectric tank capacity: 360 / 550 L

Initial filling volume: 470 / 590 L

Filtration system: Paper filter ×2

Cooling system: Cooling unit

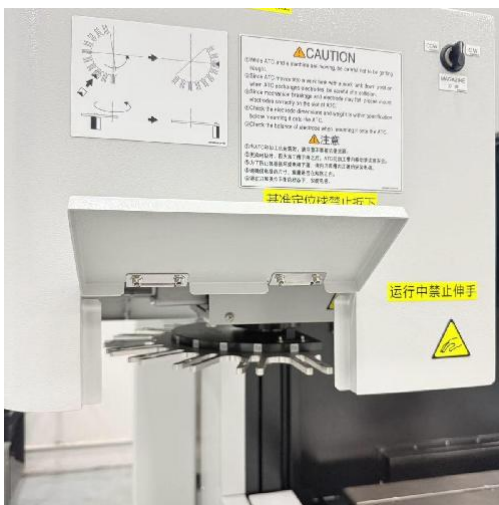
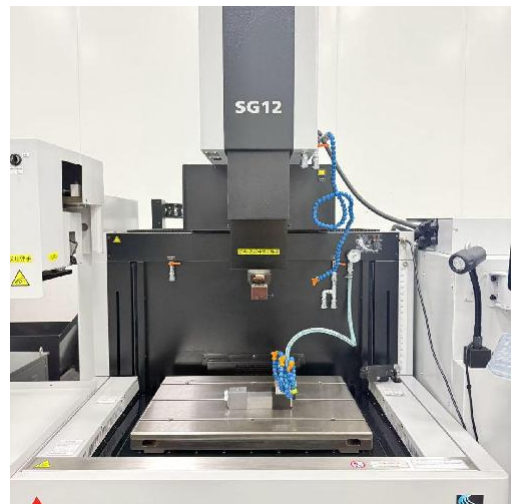
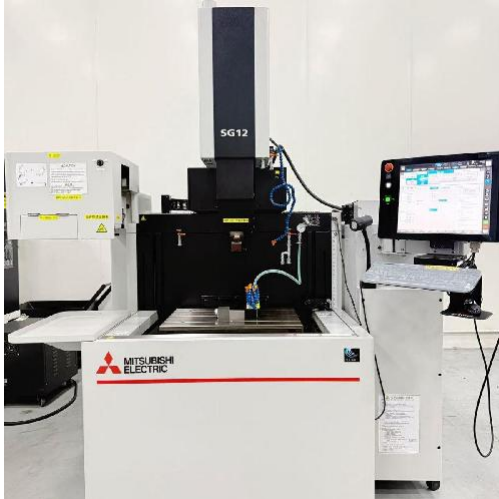
Machine weight: 3500 kg

Overall dimensions: 1725 × 2130 × 2420 / 1920 × 2100 × 2420 mm

Transport dimensions (excluding ATC): 1280 × 2420 / 1505 × 2420 mm

Equipped with C-axis

Tool magazine capacity: 9 tools





操作人员			
记录		作业管理	
厂家管理信息			
轴		轴累积行走距离	
准备ON时间	778:1:53	清除	X 1555
工作液ON时间	272:26:40	清除	Y 1103
			Z 9059
			C 30