

Machine Name : CNC turning lathe

Brand : GOODWAY

Machine Model : GCL-2L

Stock No. : 812455

Ex-factory Date : 2019



Main Technical Parameters:

CNC System: FANUC 0i-TD

Swing over bed: 400 mm

Maximum machining diameter: 230 mm

Maximum machining length: 600 mm

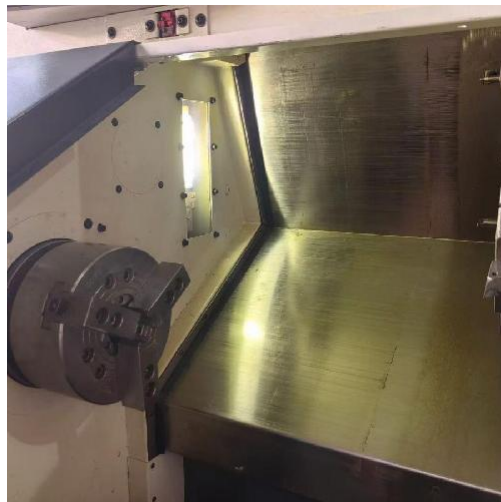
Spindle type: A2-6

Spindle through-hole diameter: 52 mm

Spindle motor power: 15 kW

Spindle speed: 4,500 rpm





Model 機型	GCL-26	單位
Controller 控制器	FANUC OTC	
CAPACITY 加工範圍		
Swing over "Z" cover 床面最大徑深	19.5 / 493	in/mm
Swing over "X" cover 翻面徑深	10 / 255	in/mm
Max cutting diameter 最大加工直徑	13 / 330	in/mm
Max cutting length 最大加工長度	23.62 / 666	in/mm
HEADSTOCK 主軸		
Spindle nose 主軸鼻端	A2-6	ASA
power chuck diameter 夾頭尺寸	8" / 210	in/mm
Spindle hole diameter 主軸通孔徑	2.6 / 66	in/mm
Spindle speed 主軸轉速	4500	rpm
Spindle drive (AC-30min rating) 主軸馬力	(6P22) 11 / 15	HP/KW
Ratio of pulley 主軸速比	1:1	
Spindle runout 主軸精度	0.0091 / 0.003	in/mm
Bar capacity 最大棒材通孔徑	2.05 / 52	in/mm
TRAVELS 行程		
"Z" axis Z 軸行程	24.6 / 625	in/mm
"X" axis X 軸行程	6.89 / 175	in/mm
FEEDS 快速進移		
Rapid traverse-"Z" axis Z 軸快速進移	20	m
Rapid traverse-"X" axis X 軸快速進移	20	m
TOOL TURRET 刀塔	hydraulic 油壓	
Type 分度方式	8 / 12	units
Number of tools 刀具數	1.0/25 / 0.78 / 20	in/mm
Tool size square 車刀尺寸	1.26/32	in/mm
Tool size bar 鏤刀尺寸	0.3	sec
Index time:next tool 換刀時間(鄰刀)	1.5	sec