

Machine Name : Centreless grinding machine

Brand : Seibu

Machine Model : ASM-500ZR-AF

Stock No. : 68332

Ex-factory Date : 2002



Main Technical Parameters:

machining external diameter range: $\phi 1.5$ to $\phi 60$ mm

Maximum machining length: 1100mm

Roundness: $\leq 0.2\mu\text{m}$

Surface roughness: $R_a 0.02\mu\text{m}$

footageal divergence: $\pm 0.001\text{mm}$

Workstation Accessories: It can be equipped with 6 grinding heads

Grinding form: Abrasive With pressure grinding, multi-station synchronous machining

workpiece driving mode: Continuous feeding with centerless idlers



