Machine Name : Internal grinder

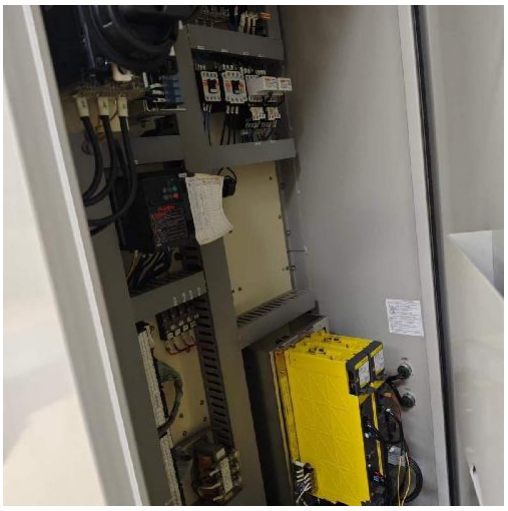
Brand : Okamoto

Machine Model : IGM-15NC

Stock No. : 68236

Ex-factory Date : 2007

Main Technical Parameters:

Machining Capacity:
Max grinding length: 80 mm
Grinding bore diameter range: 6–100 mm
Maximum chuck outer diameter: Ø215 mm
Maximum vibration space inside guard: 600 mm
Axis Travel:
X / Z axis travel: 300 × 500 mm
Feed & Speed:
Rapid traverse speed: 10,000 mm/min
Grinding spindle speed: 10,000–60,000 rpm
Main spindle speed: 100–850 rpm
Spindle Specification:
Spindle taper: Morse Taper #6 (MT6)
Through-hole diameter: Ø50 mm
Swivel Range:
Swivel angle: -5° to +15°
Machine Dimensions & Weight:
Machine size: 2800 × 2240 × 1720 mm
Machine weight: 2400 kg
Electrical Specification:
Voltage: Three-phase 200V
Total power: 12 kVA

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