Machine Name : Surface grinder

Brand : WASINO

Machine Model : SG-45FII

Stock No. : 812219

Ex-factory Date : 2000



Main Technical Parameters:

Worktable size: 450 × 150 mm
Electromagnetic chuck size: 450 × 150 × 70 mm
Distance from grinding wheel surface to worktable: 447 mm
Maximum left-right travel: 480 mm
Maximum front-back travel: 180 mm
T-slot: 17 × 1 mm
Left-right feed rate: 100 mm/min
Manual vertical feed: 0.02 / 4 mm
Automatic vertical feed: 0.005 / 1 mm
Rapid vertical feed: 500 / 600 mm/min
Grinding wheel specification: 205 × 6.4–25 × 31.75 mm
Grinding wheel speed: 2850 rpm (50/60 Hz)
Grinding wheel motor: 0.75–2 kW
Other motors: 0.1–6 kW (hydraulic / lifting / cooling)
Lubrication motor: 13 W
Machine weight: 1000 kg
Floor space: 1820 × 1278 mm
Power supply: 2.4 kVA / 10 A

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