Machine Name : Wire cutting machine

Brand : Sodick

Machine Model : VZ300L

Stock No. : 812217

Ex-factory Date : 2010

Main Technical Parameters:

Three-axis travel: 350 × 250 × 220 mm
Work tank inner size (W × D): 810 × 650 mm
Maximum workpiece size (W × D × H) – submerged type: 780 × 570 × 200 mm
Maximum workpiece size (W × D × H) – flushing type: 780 × 570 × 215 mm
Maximum workpiece weight – submerged type: 350 kg
Maximum workpiece weight – flushing type: 500 kg
Auxiliary table travel (U × V axis): 80 × 80 mm
Wire diameter range: Ø0.15–Ø0.30 mm
Taper angle / machining thickness: ±15° / 120 mm
Dielectric fluid capacity: 550 L
Power consumption (three-phase, 50/60 Hz): 11 kVA
Maximum machining current: 32 A