

Machine Name : Cylindrical grinder

Brand : Shigiya

Machine Model : GN-40B60S

Stock No. : 67894

Ex-factory Date : 2008



Main Technical Parameters:

Maximum machining external diameter: 400mm

Maximum grinding length: 600mm

Distance between centers: 650mm

Maximum workpiece weight: 300kg

Center height: 200mm

Top taper: MT5

grinding wheel size: 500x100x203mm

grinding wheel Spindle speed :1200rpm

X-axis travel :250mm

Z-axis travel:650mm

X-axis fast shift: 8m/min

Z-axis fast shift: 12m/min

Feed resolution: 0.001mm

Roundness precision: $\leq 0.001\text{mm}$

Cylindrical degree precision: $\leq 0.002\text{mm}/300\text{mm}$





