

Machine Name : Plano Milling and Boring Machine

Brand : DAEWOO

Machine Model : DNB-130R-ECD

Stock No. : 811910

Ex-factory Date : 2018



Main Technical Parameters:

CNC System: FANUC Series 31i

Three-axis Travel (X/Y/Z/W): 2000 × 1600 × 1100 × 700 mm

Worktable Size: 1800 × 1600 mm

Worktable Load Capacity: 15 tons

Worktable Indexing Accuracy: 0.001°

Boring Spindle Diameter: $\Phi 130$ mm

Tools Magazine Capacity: 40

Spindle Runout Accuracy: $\leq 7 \mu\text{m}$





一、行程参数(各轴)

- X轴(工作台纵向) : 2000mm(78.7英寸)
- Y轴(主轴头上下) : 1600mm(62.9英寸)
- Z轴(立柱前后) : 1100mm(43.3英寸)
- W轴(镗杆伸缩) : 700mm(27.6英寸)

二、主轴系统

- 主轴直径(镗杆) : 130mm(5.1英寸)
- 主轴转速: 2000rpm(齿轮箱传动, 大扭矩)
- 主轴功率: 25HP(约18.5kW)
- 主轴锥度: BT50(#50)
- 主轴结构: 硬轨、齿轮头, 重切削刚性强

三、工作台参数