

**Machine Name : turret punch press
W/tooling**

Brand : MURATA

Machine Model : MOTORUM-2044EZ

Stock No. : 811891

Ex-factory Date : 2007



Main Technical Parameters:

Punching capacity: 22 tons

Control system: Fanuc

Punching type: AC servo

Processing Capacity

Maximum sheet thickness: 6.35 mm

Processing sheet size: 1250 × 2500 mm

Maximum workpiece weight: 150 kg

Throat depth: 1300 mm

Axis Travel & Speed

X-axis travel: 1290 mm

Y-axis travel: 1335 mm

X-axis speed: 75 m/min

Y-axis speed: 90 m/min

Punching Speed

Continuous punching: 220 strokes/min (25 mm pitch)

Step punching: 600 strokes/min (1 mm pitch)

Accuracy

Positioning accuracy (high-speed mode): ±0.1 mm

Turret Configuration

Number of stations: 30

Auto-index stations: 2

Air Supply Requirements

Air consumption: 0.1 m³/min

Working pressure: 5.0 kg/cm²

Power Supply

Voltage: 380V / 50Hz

