

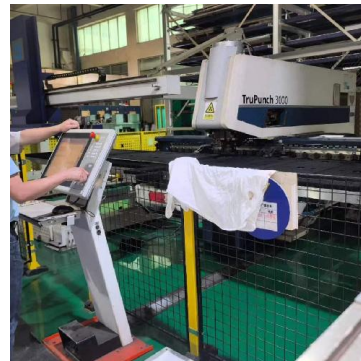
**Machine Name : turret punch press
W/tooling**

Brand : TRUMPF

Machine Model : TruPunch 3000

Stock No. : 811750

Ex-factory Date : 2011



Main Technical Parameters:

Maximum Travel Rate

Stamping (E = 1 mm): 800 times per minute

Marking: 1000 times per minute

Scope of Work

Stamping mode, X-axis: 2500 mm

Stamping mode, Y-axis: 1250 mm

Maximum sheet thickness: 6.4 mm

Maximum workpiece weight: 150 kg

Maximum stamping force: 180 kN

Tools

Tool changing time for MultiTool: 0.5 seconds

Number of tools/fixtures: 18 pieces / 2 pieces

Component Discharge

Maximum component size, component removal flap, stamping: 400 mm x 600 mm

Maximum component size, fixed hopper, stamping (with moving worktable): 180 mm x 180 mm

Processing time: 15,000 hours

