

Machine Name : Gear Rolling Machine

Brand : NACHI

Machine Model : PFM-610ETNCALZ

Stock No. : 811717

Ex-factory Date : 2009



Main Technical Parameters:

Maximum reciprocating travel of the left-right hobbing rack: 800 mm

Mold installation opening spacing: 139.7 mm

Maximum installable rack length: 623 mm

Maximum machining external diameter of the workpiece: Ø60 mm

Maximum forming cycle time: 1.5 s/pc

Rolling forming accuracy: IT5-IT6 grade

Workpiece application:

Cold forming and hobbing of external splines, helical gears, straight gears, and lead screw gear shafts



