

Machine Name : TURN MILL CENTER

Brand : GOODWAY

Machine Model : GMS-2600ST

Stock No. : 811462

Ex-factory Date : 2016



Main Technical Parameters:

CNC System: FANUC 31i-Model A5
Spindle nose diameter: Ø900 mm
Swing diameter over saddle: Ø700 mm
Spindle through-hole diameter: Ø130 mm
Spindle speed range: 10-3,500 rpm
Tool spindle speed: 10,000 rpm (12,000 rpm optional)
Tool spindle taper: KM63 / HSK-T63
Tool spindle torque: 118 N·m
B-axis swivel range: $\pm 120^\circ$
B-axis indexing accuracy: 0.001°
X1-axis travel: 650 mm
X2-axis travel: 650 mm
Z1-axis travel: 1,200 mm
Z2-axis travel: 1,200 mm
Rapid traverse rate (X/Z axes): 30 m/min
Tool magazine capacity: 24 tools
Tool-to-tool change time: 3 seconds
Tool-to-workpiece change time: 7 seconds
Power turret capacity: 12 stations (optional)
Live tool speed: 6,000 rpm
Maximum machining diameter: Ø650 mm
Maximum machining length: 2,600 mm
Maximum load capacity: 2,000 kg
Machine weight: approximately 13,000 kg
Overall dimensions (L x W x H): 4,450 x 2,900 x 3,300 mm



