

Machine Name : Die-casting machine

Brand : HISHINUMA

Machine Model : CXMG600

Stock No. : 4810834

Ex-factory Date : 2012



Main Technical Parameters:

Guide Column Spacing: 710 × 710 mm

Mold Travel: 644 mm

Mold Height: 350 - 800 mm

Injection Force: 208 kN

Injection Travel: 230 mm

Injection Position: 0 / -160 mm

Top Force: 285 kN

Ejection Travel: 160 mm

Nozzle Contact Force: 70 kN

Nozzle Contact Travel: 550 mm

Injection Column Diameter: $\Phi 80/90/100$ mm

Casting Pressure: 41/32/26 MPa

Casting Area (Efficiency 100%): 1463 / 1875 / 2307 cm²

Maximum Injection Weight (Efficiency 75%): 1.56 / 1.97 / 2.44 kg

Empty Cycle Time: 9 seconds

Working Pressure: 14 MPa

Oil Tank Capacity: 700 liters

Furnace Capacity: 870 kg

Motor Power: 37 kW

Power Supply Capacity: 62 kVA

