

Machine Name : Die-casting machine

Brand : HISHINUMA

Machine Model : CXMG350

Stock No. : 810833

Ex-factory Date : 2012



Main Technical Parameters:

Guide Column Spacing: 600 × 600 mm

Mold Travel: 500 mm

Mold Height: 300 - 700 mm

Injection Force: 164 kN

Injection Travel: 230 mm

Injection Position: 0 / -150 mm

Top Force: 191 kN

Ejection Travel: 120 mm

Nozzle Contact Force: 70 kN

Nozzle Contact Travel: 400 mm

Injection Plunger Diameter: $\Phi 80/90$ mm

Casting Pressure: 32/25 MPa

Casting Area (Efficiency 100%): 1093 / 1400 cm²

Maximum Injection Weight (Efficiency 75%): 1.56 / 1.97 kg

Empty Cycle Time: 6 seconds

Working Pressure: 14 MPa

Oil Tank Capacity: 600 L

Furnace Capacity: 600 kg

Motor Power: 22 kW

Power Supply Capacity: 35 kVA

Electric Furnace Output Power: 81.6 kW

