

**Machine Name : turret punch press
W/tooling**

Brand : TRUMPF

Machine Model : TruMatic 1000

Stock No. : 810622

Ex-factory Date : 2019



Main Technical Parameters:

Work Area

Rated working area of the X-axis: 2500 mm

Rated working area of the Y-axis: 1250 mm

Capabilities

Maximum sheet thickness: 6.4 mm

Maximum stamping force: 165 kN

Speed

Simultaneous (X and Y axes) speed: 100 m/min

Maximum stamping stroke rate (E = 1 mm): 600 strokes per minute

Maximum marking stroke rate: 1000 strokes per minute

Maximum axial acceleration (stamping):

X-axis: 10 m/s²

Y-axis: 8 m/s²

Programmable Component Layout

CNC System

Maximum component size, hopper: 180 x 180 mm

Flip board size (X x Y): 400 x 1250 mm

