

Machine Name : Die-casting machine

Brand : LK GROUP

Machine Model : DCC400

Stock No. : 4489490

Ex-factory Date : 2015



Main Technical Parameters:

Clamping force: 4000KN

Mold locking travel: 550mm

Mold thickness range: 300-700mm

Template size: 970 * 970mm

The inner distance of the Corinthian column: 620 * 620 mm

Injection force (pressurization) : 410KN

Ejection travel: 500mm

HERMLE head diameter: 60/70/80mm

Injection volume (aluminum) : 2.7/3.6/4.7Kg

Casting pressure (pressurization) : 145/106/81 mpa

Casting area: 275/375/490cm²

Maximum casting area (40MPa) : 1000cm²

Top force: 180KN

Ejection travel: 125mm

The ejection distance of the injection punch: 200mm

Flange diameter of the injection chamber: 101.6mm

power: 23KW

The working pressure of the hydraulic CNC System is 14MPa

Fuel Water tank capacity: 800L

Early model: 7190*1990*2810mm

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