

Machine Name : CNC turning lathe

Brand : KIA

Machine Model : SKT28

Stock No. : 810563

Ex-factory Date : 2014



Main Technical Parameters:

CNC System: FANUC
Bed Rotation Diameter: 590 mm
Maximum Machining Length: 720 mm
Maximum Machining Diameter: 410 mm
Spindle Chuck Size: 254 mm
Bar Workpiece Diameter: 65 mm
Spindle Speed: 3000 rpm
Spindle Bearing Bore Diameter: 120 mm
Spindle Nose: ASA/A2-8
Maximum Spindle Torque: 93.2 kgf·m
Number of Tool Positions: 10
Tool Size: 25/50 mm
Tool Turret Clamping Force: 5725 kgf
Fast Moving Rate
X-axis: 20 m/min
Z-axis: 24 m/min
X × Z-axis Travel: 220 × 750 mm
Sleeve Taper: MT5
Sleeve Diameter: 100 mm
Quill Shaft Travel: 120 mm
Spindle Motor: 22/18.5 kW



