

Machine Name : CNC turning lathe

Brand : Toshiba

Machine Model : ULR 628

Stock No. : 810442

Ex-factory Date : 2006



Main Technical Parameters:

Machining diameter: 650 millimeters

Minimum machining diameter: 180 millimeters

Spindle speed range: 100-500 RPM

Low rotational speed during non-machining: 10 RPM

Distance between centers: 2,800 mm (approximately 2,950 mm is acceptable according to specifications)

Workpiece weight between centers: 2,000 kilograms

Tip size (end diameter 63.3 mm): Morse taper 6

Tailstock quill travel: 120 mm (manual)

Tool holder size (standard): 20 mm (W) x 20 mm (H) x 120 mm (L)

Cross slide travel (Z-axis): 3,000 mm

Tool holder travel (X-axis): 300 mm

Tool holder indexing range (B-axis): 360°

Spindle indexing range (C-axis): 360°





