

Machine Name : WEDM cutting

Brand : Charmilles

Machine Model : ROBOFIL 440 CC

Stock No. : 66842

Ex-factory Date : Around 2010



Main Technical Parameters:

Youdaoplaceholder0 electrode wire : 0.25mm brass wire

wire feeding speed : 10 m/min

Youdaoplaceholder0 wire tension : 2 N

Youdaoplaceholder0 water spray pressure : 0

Pulse width : 6 μ s

Youdaoplaceholder0 pulse interval : 0.1 μ s

The average reference voltage of the servo CNC System : 34.5V



