

Machine Name : Die-casting machine

Brand : LK GROUP

Machine Model : DCC1250

Stock No. : 489492

Ex-factory Date : 2015



Main Technical Parameters:

Clamping force: 12500KN

Mold locking travel: 1000mm

Mold thickness range: 450-1180mm

Template size: 1730×1740mm

The inner distance of the Corinthian column: 1100×1100mm

Corinth Column diameter: 230mm

Injection force: 1075KN

Ejection travel: 880mm

Punch diameter: 100-140mm

Injection volume (aluminum) : 13.0-25.4KG

Casting pressure: 70-137Mpa

Casting area: 910-1785cm²

Maximum casting area: 3125cm²

Injection position: -160mm/-320mm (Dual positions available)

The ejection distance of the injection punch: 320mm

Top force: 570KN

Ejection travel: 200mm

Motor power: 74KVA

CNC System working pressure: 16Mpa

Fuel Water tank capacity: 2600L

The external Footage of the body are: 10835×4350×4560mm

Flange diameter of the injection chamber: 240mm

The height of the flange protrusion fixed plate is 25mm



