

Machine Name : Universal Machining Center

Brand : GROB

Machine Model : G350

Stock No. : 89886

Ex-factory Date : 2012



Main Technical Parameters:

Three-axis travel: 600 × 855 × 750 mm

maximum three-axis feed rate: 70 × 45 × 90 m/min

Interference diameter: 720 mm

Positioning Accuracy (Three-axis): 0.006 mm

based on VDI 2852 standard, speed-dependent: 2.7 seconds

Worktable diameter: 570 mm

Worktable load: No pallet / with pallet: 400 / 340 kg

Machine weight: Without pallet exchange device / with pallet exchange device: 15,300 / 17,500 kg

maximum tool length for single-disc tool magazine: 365 mm (HSK-A63)

maximum tool length for dual-disc tool magazine: 365 / 180 / 550 mm

parameters are from the official website , for reference only.





Technical data	
Spindle speed (rpm)	600/855/750
Feed rate (mm/min)	70/45/90
Work diameter	720
Tool data	
Clamping force (kN)	2.7
Accuracy (mm)	0.005
Weight	570
Weight with pallet (kg)	400/340
Max. tool change force (kN)	15,300/17,500
Tool change time (s)	365
Tool change time (s)	365/180/550
Tool change time (s)	365/180/550