

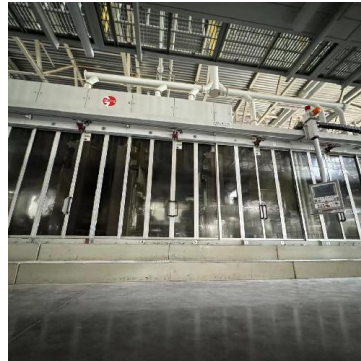
Machine Name : Honing machine

Brand : Gehring

Machine Model : PT 6-600LSR 1500-90

Stock No. : 89775

Ex-factory Date : 2016



Main Technical Parameters:

Honing ability

Diameter: 45-100 mm

Maximum length: 250mm

Lifting/spindle

spindle: 6

Lifting length: 10-600 mm

Lifting speed: 0-40 m/min

travel drive: Electric mechanical type

Spindle speed: 10-600 rpm

Feed measurement

spindle 1-2: EMZ/F + Cylindromatic FP11-1

spindle 3-6: EMZ/F/HA2 + Diacontrol AP11-1

Pressure rating: Variable

Fixture/Transport

LSR 1500-90

Honing ability

Diameter: 45-85 mm

Maximum length: 500mm

Lifting/spindle

spindle: 1

Lifting length: 30-1500 mm

Lifting speed: 0-15 m/min

Spindle speed: 10-400 rpm

travel drive: Electric mechanical type

Feed measurement

Feed CNC System: EMZ/R

Measurement: Post-gauge Feedback

Fixture/Transport

Control CNC System

machining control: Gehring

machine tool control: Siemens S7

