

Machine Name : Machining center

Brand : Takumi

Machine Model : H22S

**Stock No. :
935d86abadbef34b813801e8a0163244**

Ex-factory Date :

Main Technical Parameters:

X axis mm two thousand and two hundred

Y axis mm one thousand and six hundred

Z axis mm eight hundred

Distance from spindle nose to worktable mm Hidden 190-990, Zhijie 150-950, ibag 185-985

Distance between two columns mm one thousand seven hundred and fifty

Worktable

Table area mm 2400 x 1600

Table load kg eight thousand

T-groove (width x spacing x quantity) mm 22 x 200 x 8

Spindle

Spindle type - Direct resultant

Spindle speed rpm twelve thousand

Spindle motor (continuous / 30 min rated) kW 22 / 35

Spindle taper - BBT50

feed

Rapid feed rate (x / Y / z) m/min 20 / 20 / 20

Cutting feed rate mm/min 1~12000

Three axis motor power (x / Y / z) kW 9.0 / 9.0 / 6.0

ATC & Magazine

Magazine type - Umbrella magazine

Magazine capacity pcs twenty

Cutter diameter (adjacent cutter / empty adjacent cutter) mm 105 / 150

Tool length mm three hundred

Tool weight kg seven

hilt - BBT50

Pull bolt - MAS 1

Space and system requirements

Air pressure demand kgf/cm² six

Power demand kVA seventy-five

Net weight of the machine (excluding options) kg twenty-seven thousand

Floor area (W x L x H) mm 4830 x 6740 x 3950





















