

Machine Name : EDM

Brand : Charmilles

Machine Model : FORM 20

Stock No. : 488732

Ex-factory Date : 2013



Main Technical Parameters:

three-axis travel: 320*250*250mm

Worktable size: 630*400mm

Distance from the ground to worktable surface: 900mm

Distance from worktable surface to the chuck: 320-480mm

3 axes moving rate: 4*4*64m/min

3 axes measurement resolution: 10*10*10nm

Maximum electrode weight: 50kg

Maximum workpiece weight: 200kg

Maximum workpiece size: 800*500*265mm

Working fluid capacity: 270L

Working fluid Water tank Footage: 955*540*350mm

Surface roughness: 0.1µm Ra

