

Machine Name : Internal cylindrical grinder

Brand : TPIPET

Machine Model : TST120

Stock No. : 88659

Ex-factory Date : 2004



Main Technical Parameters:

CNC CNC System: GE " FANUC 18i-TB

Maximum internal grinding diameter: 150mm

Maximum external grinding diameter: 160mm

Maximum grinding length: 100mm

Maximum grinding wheel diameter: 100mm

Center height: 130mm

Maximum workpiece weight: 25kg

spindle taper: MT4

Speed range: 0-1300rpm

Axial adjustment: 150mm

X* Z-axis travel: 340*340mm

X* Z-axis fast shift: 9*9m/min

B-axis tilt range: -20°/+90°

B-axis resolution: 0.0001°

B-axis Fast feed rate: 22.2m/s



