

Machine Name : Horizontal machining center

Brand : Makino

Machine Model : A55

Stock No. : 65516

Ex-factory Date : 1995



Main Technical Parameters:

CNC CNC System: Professional 3

Worktable size: 400*400mm

three-axis travel: 560*560*560mm

spindle taper: BT40

tools magazine: 40

Spindle speed: 12,000 RPM

Distance from spindle center to worktable: 80-640mm

Distance from spindle nose to the center of worktable: 150-710mm

Worktable Rotary worktable: 5 degree

Spindle speed: 12,000 resolutions

spindle motor: AC18.5/22KW

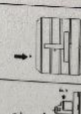
Power supply capacity: 68KVA

Machine weight: 9 tons

high pressure Center flushing

Linear guide



品牌型号	型号	规格型号	导线	刀库容量	40
出厂时间	1998.8	机床重量	9T	电气容量	70KW
占地面积		运输尺寸			
	X	Y	Z	B	H
行程	560	560	560		
反向间隙	0.002	0.003	0.004		
序号	检测内容	检测方法	允许误差 (mm)	检测误差 (mm)	
1	工作台面对Z轴移动的平行度		a: 300-600mm 范围内允许 0.02mm b: 1000mm 范围内允许 0.03mm	0.006	
2	工作台面对Y轴移动的平行度		a: 300-600mm 范围内允许 0.02mm b: 1000mm 范围内允许 0.03mm	0.007	
3	Z轴移动对Y轴移动的垂直度		300-600mm 范围内允许 0.02mm	0.006	
4	Z轴移动对X轴移动的垂直度		300-600mm 范围内允许 0.02mm	0.015	
5	X轴移动对Y轴移动的垂直度		300-600mm 范围内允许 0.02mm	0.007	

