

Machine Name : machining center

Brand : KAFO

Machine Model : VMC-850

Stock No. : 65458

Ex-factory Date : To be supplemented



Main Technical Parameters:

X-axis travel: 850mm

Y-axis travel: 560mm

Z-axis travel: 635mm

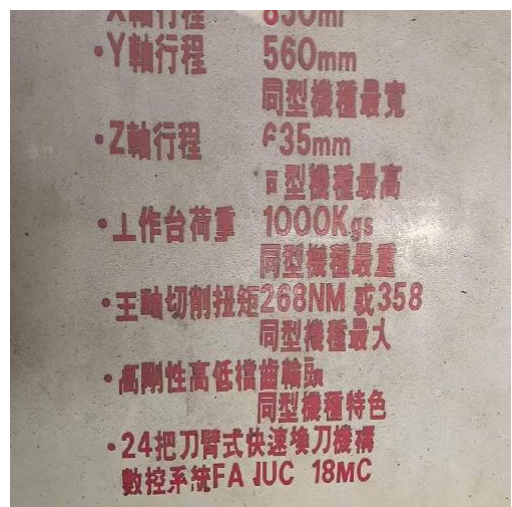
Worktable load: 1000kg

spindle cutting torque: 268nm

tools magazine: 24

CNC System: FANUC 18MC





- X軸行程 850mm
- Y軸行程 560mm
同型機種最寬
- Z軸行程 635mm
同型機種最高
- 工作台荷重 1000Kgs
同型機種最重
- 主軸切削扭矩 268NM 或 358
同型機種最大
- 高剛性高低檔齒輪
同型機種特色
- 24把刀臂式快速換刀機構
- 數控系統 FA JUC 18MC

MANUAL TOOL CHANGE SEQUENCE	
① M19 SPINDLE ORIENTATION	主軸定位
② M82 POT OUT	刀架側刀
③ M83 ARM 60°	換刀臂旋轉60°
④ M84 SPINDLE TOOL UNCLAMP	主軸鬆刀
⑤ M85 ARM DOWN	換刀臂下降
⑥ M86 ARM CW 180°	換刀臂旋轉180°
⑦ M87 ARM UP	換刀臂上昇
⑧ M88 SPINDLE TOOL CLAMP	主軸夾刀
⑨ M89 ARM 0°	換刀臂旋回0°
⑩ M90 POT IN	刀架上昇
⑪ M91 ARM 180° ORIGINAL POSITION 180° 齒條歸位 (ARM DOES NOT MOVE)	