

Machine Name : Inner and outer cylindrical grinding

Brand : Kellenberger

Machine Model : VARIA RS225

Stock No. : 65331

Ex-factory Date : To be supplemented



Main Technical Parameters:

CNC System :FANUC 31i

Center height :225mm

Spacing at both ends :1000mm

Grinding length :1000mm

The maximum weight component between the centers :100kg

travel x/z:320/1150mm

Maximum grinding diameter :349mm

External Footage of the left wheel

Left wheel speed :1500-2200rpm

Peripheral speed :32m/s

Fast feed rate :10m/min

Right outer wheel size: Right wheel speed :8-800 RPM

spindle taper :5mt

tailstock taper :4mt

tailstock travel :30mm

spindle chuck diameter :200mm

chuck clamping load :100nm

Machine weight: 4,800 kg

Power supply :3x400V 50Hz

machine Footage are 4840*2260*2120mm

