

Machine Name : CNC lathe

Brand : KIA

Machine Model : SKT28

Stock No. : 87936

Ex-factory Date : 2013



Main Technical Parameters:

Bed rotation diameter :590mm

Maximum Machining length :720mm

Maximum turning diameter :410mm

spindle Chuck size :254mm

The diameter of the bar stock workpiece is 65mm

Spindle speed :3000rpm

spindle bearing through hole :120mm

spindle nose: ASA/A2-8

Maximum torque of spindle :93.2kgfm

Number of tools travels :10

Tool size :25/50mm

The clamping force of the turret :5725kgf

Fast moving rate

X-axis: 20m/min

Z-axis: 24m/min

X*Z axis travel: 220*750mm

sleeve taper :MT5

sleeve diameter :100mm

Quill shaft Travel :120mm

spindle motor :22/18.5KW





项 目			SKT28	☰
机床能力	床身回转直径	mm	φ590	
	zui大车削直径	mm	φ410	
	主轴卡盘尺寸	mm	φ254 (10")	
	zui大车削长度	mm	720	
	棒料工件直径	mm	φ65	
主 轴	主轴转速	rpm	3,000	
	主轴轴承孔径	mm	φ120	
	主轴端部	ASA	A2-8	
	主轴zui大扭矩	kgfm	93.2	
	主轴结构		皮带传送	
刀 塔	刀位数	st	10	
	刀具尺寸	mm	□25/φ50	
	刀具转位时间 (1刀位/全)	秒	0.4/0.8	
	机械装置		伺服电机	
	刀塔夹紧力	kgf	5,725	