

**Machine Name : EDM**

**Brand : Charmilles**

**Machine Model : FO 23 UP**

**Stock No. : 64887**

**Ex-factory Date : 2010**



90mi 15 Ultra  
1.06.25 14:42

23mm f/1.63 1/33s ISO2  
22°49'15"N 113°42'29"E

**Main Technical Parameters:**

travel : 350mmx250mmx250mm

Maximum workpiece weight : 400kg

machining current : Optional 32A or 64A

Minimum surface roughness : 0.1 $\mu$ m

Measurement CNC System/Resolution : Linear glass scale, 0.5 $\mu$ m



90mi 15 Ultra  
1.06.25 14:42

23mm f/1.63 1/33s ISO2  
22°49'15"N 113°42'29"E





90MI 15 Ultra  
1.08.25 14:45

 23mm f/1.63 1/20s ISO20  
22°49'15"N 113°42'29"E



